

TECHNICAL DATA SHEET

Swift® tak PA-210-2N

Type of Product Aqueous adhesive.

Product Characteristics

- High Solid Product: strong bond and minimum grain raises.
- Balanced Properties: can withstand temperatures of 160°F and -20°F without zippiness.
- Economical: good mileage and cost savings.

Typical Applications

Specifically formulated for vinyl laminating applications where adhesive is applied to the particle board only, allowed to dry almost completely before the vinyl film is hot nipped to form the laminate.

Typical Properties

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|--------------------------|-------------------|
| Property | Value |
| Color | off white |
| рН | 4.0 – 5.5 |
| Base | synthetic resin |
| Solids | 65 – 69% |
| Weight / Gallon | 8.7 – 9.1 Lbs. |
| Viscosity at 79°C (26°C) | 1 200 – 1 500 cPs |
| Shelf life | 90 days |

IMPORTANT: The information, specifications, procedures and recommendations herein (together "information") are based on our experience and we believe these to be accurate. No representation, guarantee or warranty is made as to the accuracy or completeness of the information or that the information will avoid bosses or damages or give desired results. It is user's sole responsibility to test and determine the suitability of any product for the intended use. Tests should be repeated if materials or conditions change in any way. The user is advised to review the specific context of the intended use to determine whether the user's intended use violates any law or infringes upon any patent(s). No employee, distributor or agent has any right to change these facts and offer a guarantee of performance.



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Cleaning Instructions Best to clean before drying. Use warm water.

Typical Packaging Please contact your local Sales Office for available packaging options.

Storage Conditions For best performance, the product should be stored and used at +65°F –

+85°F. Do not freeze.

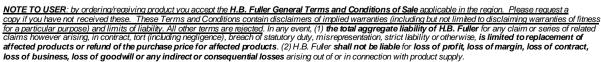
Disposal Advice Please refer to the SDS for disposal instructions.

Safety Advice Avoid contact with skin and eyes. Product will irritate eyes if contact

occurs. Skin irritation is possible on prolonged or repeated contact. Please refer to the SDS for additional safety advice or contact

req.request@hbfuller.com for all product regulatory stewardship needs.

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