



Swift® tak PA-210-2N

Type of Product Aqueous adhesive.

- Product Characteristics**
- High Solid Product: strong bond and minimum grain raises.
 - Balanced Properties: can withstand temperatures of 160°F and -20°F without zippiness.
 - Economical: good mileage and cost savings.

Typical Applications Specifically formulated for vinyl laminating applications where adhesive is applied to the particle board only, allowed to dry almost completely before the vinyl film is hot nipped to form the laminate.

Typical Properties

Property	Value
Color	off white
pH	4.0 – 5.5
Base	synthetic resin
Solids	65 – 69%
Weight / Gallon	8.7 – 9.1 Lbs.
Viscosity at 79°C (26°C)	1 200 – 1 500 cPs
Shelf life	90 days

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Cleaning Instructions	Best to clean before drying. Use warm water.
Typical Packaging	Please contact your local Sales Office for available packaging options.
Storage Conditions	For best performance, the product should be stored and used at +65°F – +85°F. Do not freeze.
Disposal Advice	Please refer to the SDS for disposal instructions.
Safety Advice	Avoid contact with skin and eyes. Product will irritate eyes if contact occurs. Skin irritation is possible on prolonged or repeated contact. Please refer to the SDS for additional safety advice or contact reg.request@hbfuller.com for all product regulatory stewardship needs.

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